

Date: Wednesday, 3/14/2007 12:22:25 PM  
User: Kim Johnston

## Process Sheet

Split 2 2007

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 31176-2  
Estimate Number : 12542  
P.O. Number : N/A  
This Issue : 3/14/2007 S.O. No. : N/A  
Prsht Rev. : NC  
First Issue : 11 Type : SMALL / MED FAB  
Previous Run : 29650  
Written By :  
Checked & Approved By : 07.03.14  
Comment : Est Rev: A New Issue 06-09-27 JLM

Drawing Name : SHOULDER HARNESS KIT  
Part Number : DSI9351017  
Drawing Number : DSI9351 REV A  
Project Number : N/A  
Drawing Revision : A  
Material : N/A  
Due Date : 3/21/2007 Qty: 14 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: Photocopy bluefile & type labels per PPPDSI9351 CHG001

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Pick Packing Kit

3.0 D355111 HOOK AND LOOP TIE



Comment: Qty.: 4.0000 Each(s)/Unit Total: 56.0000 Each(s)  
HOOK AND LOOP TIE  
Batch: 031217

4.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and pack for shipping as per PPP DSI9351

Location:

PPP Rev:

6.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

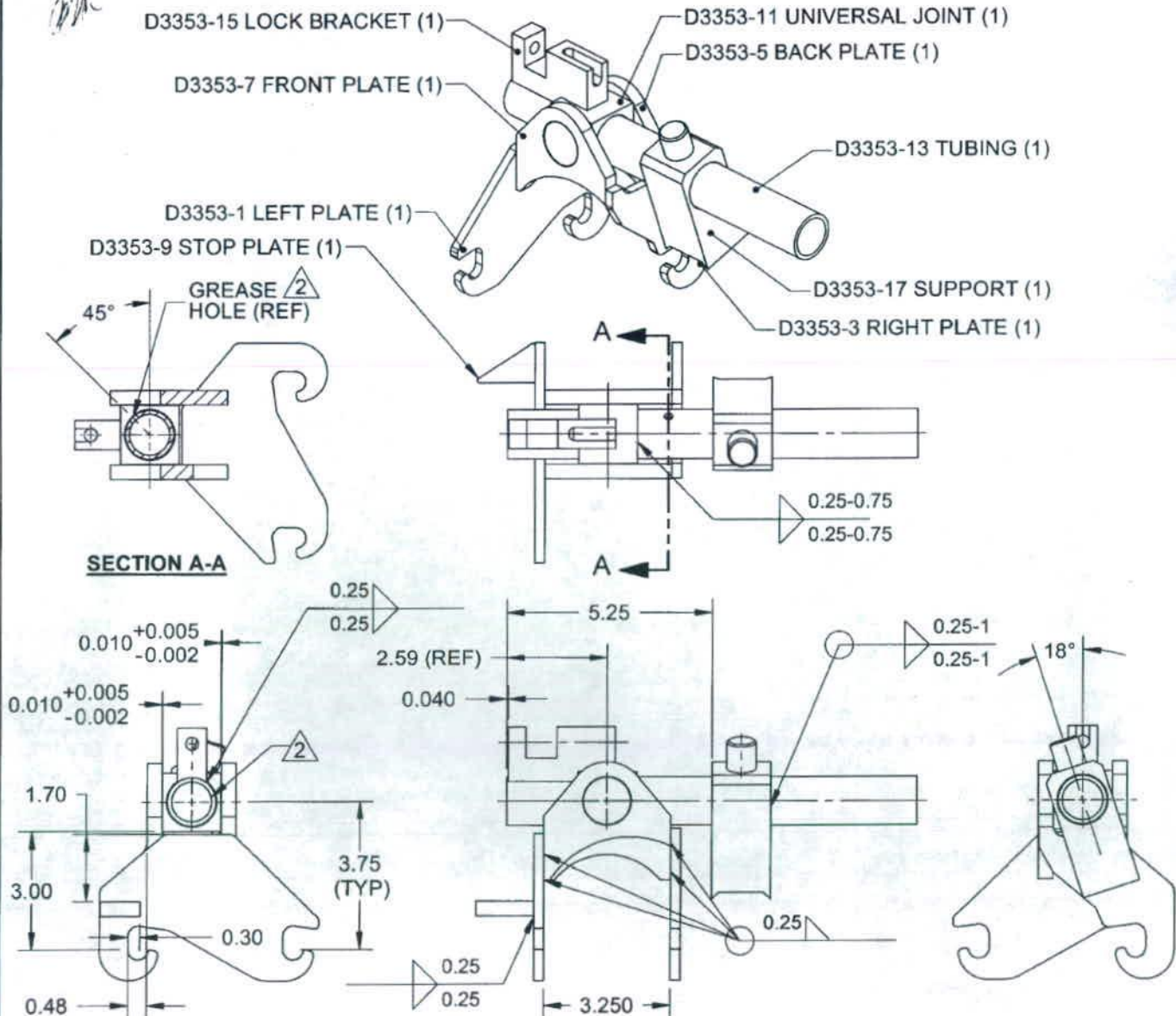






**DART**

DESIGN REF	DRAWN BY REF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. <b>D3353</b>	REV. A SHEET 1 OF 10
DATE <b>04.12.14</b>	TITLE <b>LUG WELDMENT</b>		SCALE 1:4
A	04.12.14	NEW ISSUE	

**RELEASED**  
06/10/14**D3353-041 LUG WELDMENT****NOTES:**

- 1) WELD PER DART QSI 004
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: POWDER COAT PAINT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.010 TO 0.020

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07.03.19	2.0	Original was split because there were not enough 03551-11 to complete the 14 Qty. Swere on original, 9 rempin to go on this w/o		07.03.19	9	 07.03.19	 07.03.19

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries


















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Date: Wednesday, 3/14/2007 1:31:47 PM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SHOULDER HARNESS KIT
Job Number	: 31176		
Estimate Number	: 12542		
P.O. Number	:	Part Number	: DSI9351017
This Issue	: 3/14/2007 S.O. No. :	Drawing Number	: DSI9351 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 3/14/2007 Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 29650	Material	:
Written By	:	Due Date	: 3/21/2007 Qty: 14 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A New Issue 06-09-27 JLM		
Additional Product			
Job Number: 			
Seq. #	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
			
Comment: Photocopy bluefile & type labels per PPPDSI9351 CHG001 07.03.15			
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Pick Packing Kit			
3.0	D355111	HOOK AND LOOP TIE	
			
Comment: Qty.: 4.0000 Each(s)/Unit Total : 56.0000 Each(s) HOOK AND LOOP TIE Batch: _____			
4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	
			
Comment: INSPECT 100% KITS FOR COMPLETENESS			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP DSI9351 Location: _____ PPP Rev: _____			
6.0	QC21	FINAL INSPECTION/W/O RELEASE	
			
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion 